

**Informal Consultation on the Handbook to Guide Non-State Actors in their  
interaction with WHO**

**05 May 2017,  
WHO Executive Board Room, WHO Headquarters  
9:30 – 12:30 and 14:00 – 17:00**

**Agenda**

1. Opening remarks
2. Presentation on the Framework of Engagement with non-State actors (FENSA) and the Handbook for non-State Actors
3. Main elements of the Handbook:  
*Guiding question: Please indicate the three main elements that need to be addressed in the Handbook, in order to facilitate your engagement with WHO as a non-State actor*
4. Process of engagement:  
*Guiding question: What part(s) of the process of engagement would you need further clarification on?*
5. Conditions of engagement:  
*Guiding question: What are the conditions of engagement that you would need further clarification on?*
6. Official relations and Collaborating Centres:  
*Guiding question: Besides the information contained in the Framework of engagement with non-State actors, what kind of additional information in your view would be necessary to facilitate the process of application for Official Relations (or review thereof) and for the designation of Collaborating Centre (or renewal thereof)?*
7. Expectations from the Handbook  
*Guiding question: How to make the Handbook user-friendly?*
8. Concluding remarks